

000234



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3484-042

Job Sheet 169215



Part No: D3484-042

Job Qty: 10 ea

Part Name: Tail Light Fairing Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 1/8/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New Issue 06-05-23 EC IPP Rev:B 08-01-24 chg rivet for CR1122-3-025 DD ver:EC
IPP Rev:C 11.03.07 added weld touch up DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	10 pcs		1/6/18	0.00	0.00	Purchasing			JAN 24 2018
110	Packaging	10 pcs		1/6/18	0.00	0.00	Packaging2			JAN 24 2018
115	Large Fab	10 pcs		1/6/18	0.00	0.45	Large Fab 2			JAN 24 2018
120	QC	10 pcs		1/6/18	0.00	0.00	QC9			U/A
130	QC	10 pcs		1/6/18	0.00	0.00	QC6			PD 18-01-21
140	HandFinish	10 pcs		1/6/18	0.00	0.86	HandFinish1			PD 18-01-21
150	QC	10 pcs		1/6/18	0.00	0.00	QC7-2			2018/01/22
160	Small Fab	10 pcs		1/8/18	0.00	1.66	Small Fab-4			
170	QC	10 pcs		1/8/18	0.00	0.00	QC5			
200	Packaging	10 pcs		1/8/18	0.00	0.00	Packaging3-1	St 508		JAN 31 2018
220	QC21-SA	10 Ea		1/8/18	0.00	0.00	QC21			JAN 31 2018

Part Op 100 - Issue P/O: 635545 Make as per Dwg D3484

Descriptions: 115 - ***Touch up weld if necessary***

160 - 1-Install Nut Plates as per Dwg D3484

200 - Identify as per dwg and Stock Location: _____

DEC 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D3484-042P	10	0	0	0
160-Small Fab	CR1122-3-02.5 FM135297-4	40	162	0	0
	MS21069-04	20	18	0	0
	FM135864 18x 5024473 2x				

Part Specifications

Specifications could not be found.

Plex 12/5/17 9:17 AM dart.lavoie.chantal

DART
AEROSPACE
S034984



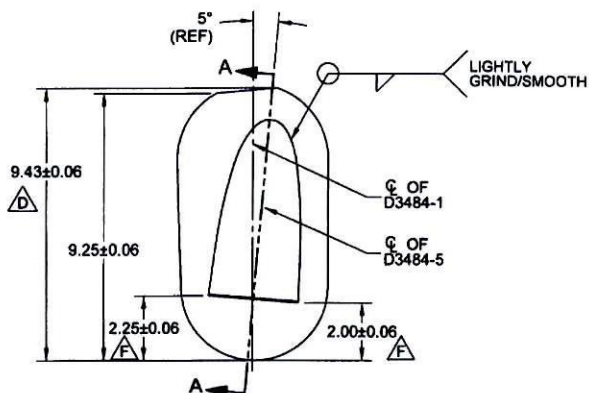
Tail Light Fairing Assembly, RH

PART NO: D3484 - 042
Original Serial #: S034984
Revision:
Operation:
Change No:

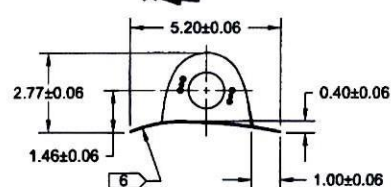
Purchasing

Mfg Date: 01/24/18
Job No: 169215

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

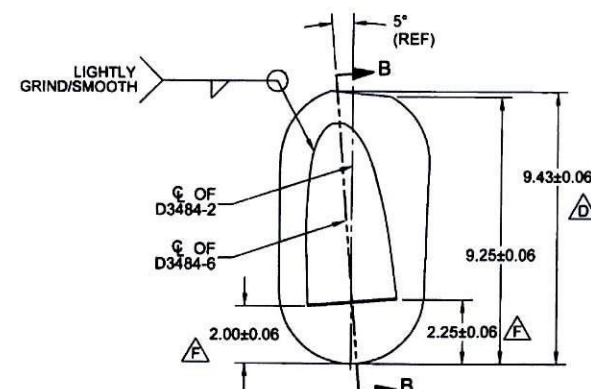


QTY -041	QTY -042	P/N	DESCRIPTION
X		D3484-041	TAIL LIGHT FAIRING ASSEMBLY (LH)
	X	D3484-042	TAIL LIGHT FAIRING ASSEMBLY (RH)
1		D3484-1	BASE (LH)
1		D3484-2	BASE (RH)
1		D3484-3	FACE (LH)
1		D3484-4	FACE (RH)
1		D3484-5	CONE (LH)
1		D3484-6	CONE (RH)
4	4	CR1122-3-02.5	RIVET
2	2	MS21069-04	ANCHOR NUT

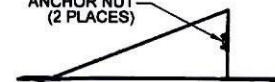


SECTION A-A

D3484-041 TAIL LIGHT FAIRING

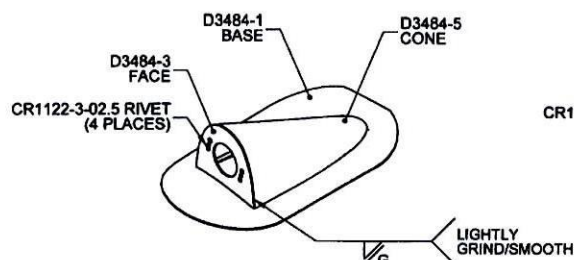


INSTALL MS21069-04
ANCHOR NUT
(2 PLACES)

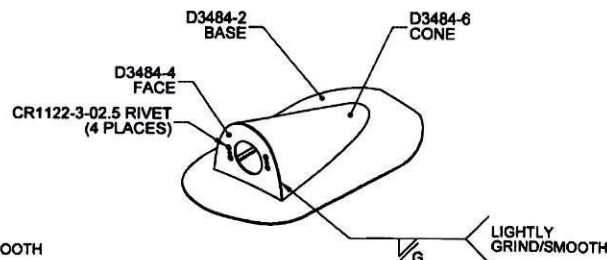


SECTION B-B

D3484-042 TAIL LIGHT FAIRING



D3484-041 ISOMETRIC VIEW



D3484-042 ISOMETRIC VIEW

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) WELDING: PER DART QSI 004
- 6) IDENTIFICATION: IDENTIFY ON INSIDE SURFACE AS INDICATED WITH WHITE LABEL:
"TCCA-PDA, DART AEROSPACE LTD., P/N D412-750-141/-142 B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA06-13"
- 7) WEIGHT: 0.30 lbs

RELEASED
09/03/31

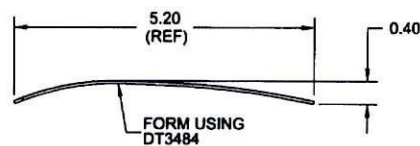
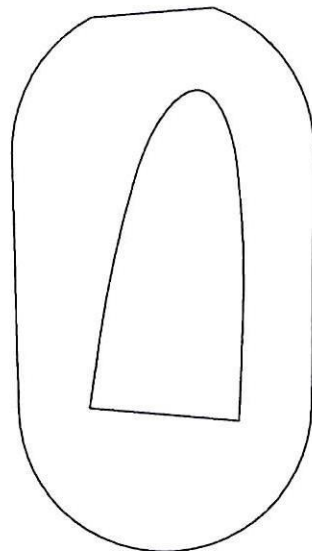
F	UPDATE MATERIAL SPEC. ADD 8061-0, ZN A7-2, A7-3, B3-4. UPDATE DIMENSIONS ZN C1-1, C2-1, C7-1, C8-1 UPDATE WELDING NOTE ZN A3-1, A6-1	MB	09.03.31
E	RE-DRAWN/REFORMAT TO SHOW LH AND RH CONFIGURATIONS FOR CLARITY. CORRECT VIEWS ON SHEET 3 & 4 (WAS SHOWING MIRROR IMAGE OF PARTS); DIM 1.560 WAS 1.563 (SHEET 3, ZONE B4); CR1122-3-02.5 RIVET WAS MS20426AD3-3 RIVET	MB	08.01.03
D	CORRECT D3484-1F	MB	06.06.22
C	RE-DESIGN D3484-3F/-5F	MB	06.04.20
B	RE-DESIGN	MB	06.02.21
A	NEW ISSUE	MB	05.11.29
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.03.31		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3484
REV. F
SHEET 1 OF 4

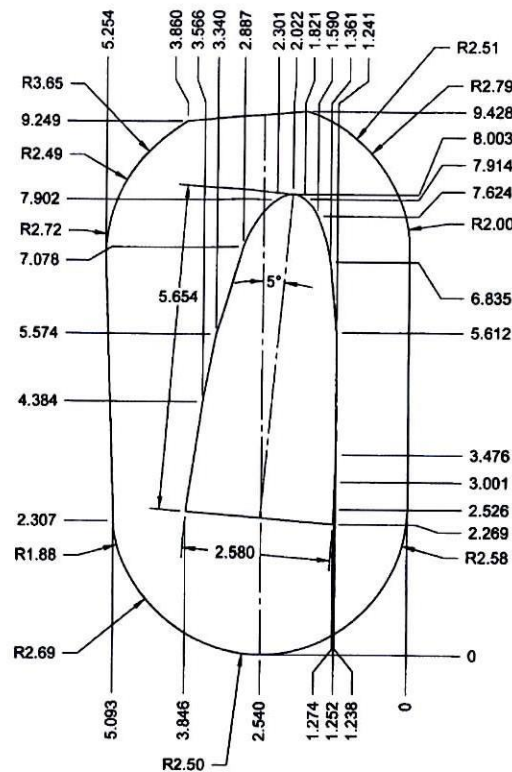
TITLE
TAIL LIGHT FAIRING
SCALE
1:4

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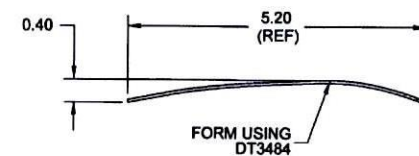
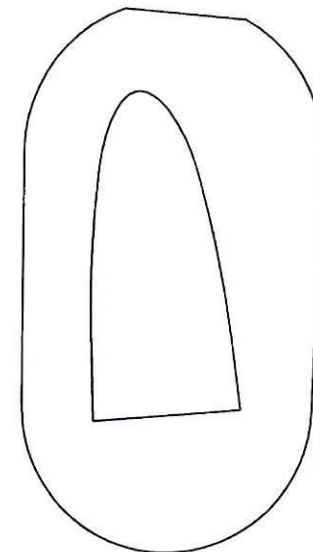


D3484-1 BASE
(MAKE FROM D3484-1F)

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR
6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.16 lbs



D3484-1F BASE FLAT PATTERN

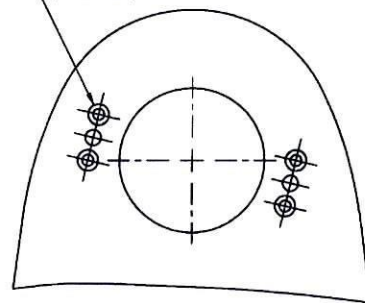


D3484-2 BASE
(MAKE FROM D3484-1F)

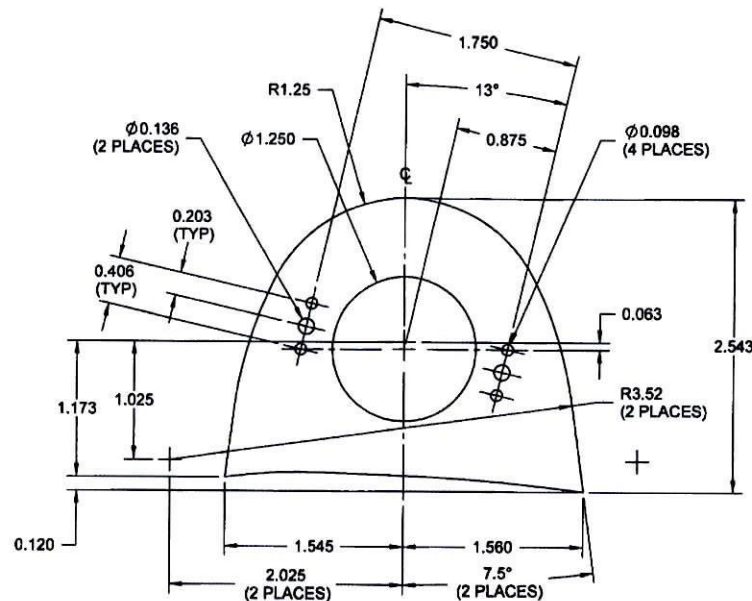
RELEASED
27/01/11

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3484	REV. F
MFG. APPR.		SHEET 2 OF 4	
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
DATE	09.03.31	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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C'SINK
Ø0.181 X 100°
(4 PLACES)

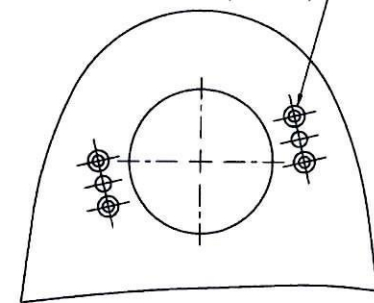


D3484-3 FACE
(MAKE FROM D3484-3F)



D3484-3F FLAT PATTERN TAIL LIGHT FAIRING

C'SINK
Ø0.181 X 100°
(4 PLACES)

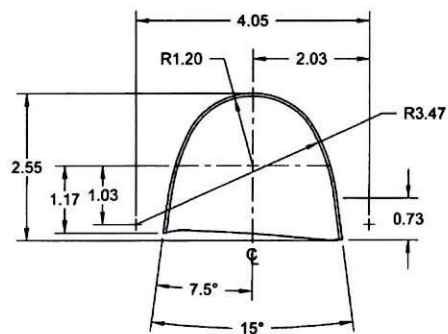
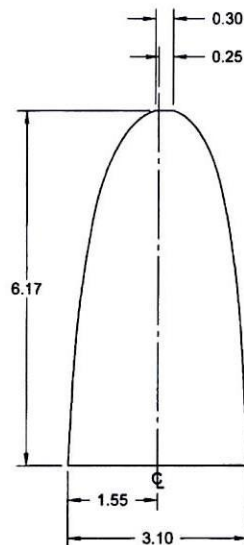


D3484-4 FACE
(MAKE FROM D3484-3F)

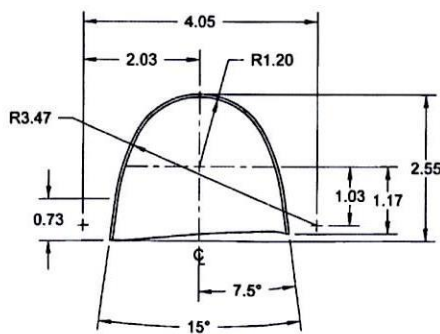
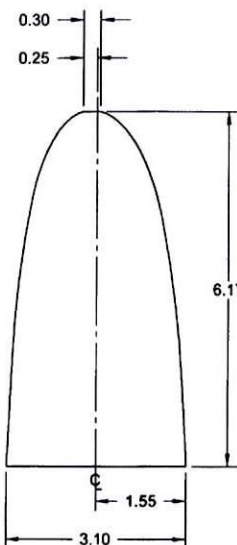
- NOTES:**
- 1) MATERIAL: 6061-O ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR
6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

RELEASED
09/03/31

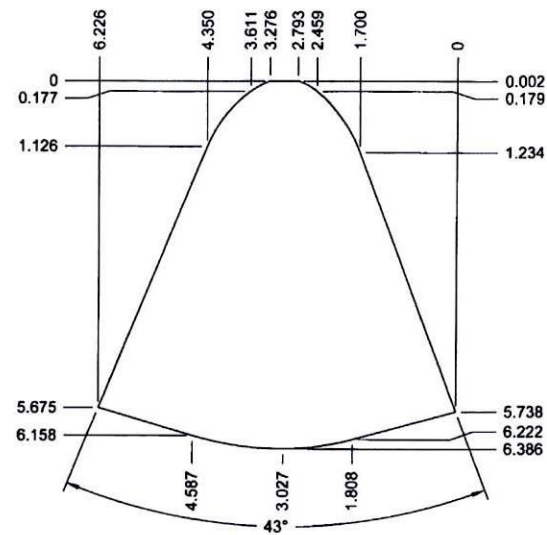
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3484	REV. F
MFG. APPR.			SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:1
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D3484-5 CONE
(MAKE FROM D3484-5F)



D3484-6 CONE
(MAKE FROM D3484-5F)



D3484-5F CONE FLAT PATTERN

- NOTES:**
- 1) MATERIAL: 6061-O ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR
6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.11 lbs

RELEASED
09/04/14 MW

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3484	REV. F
MFG. APPR.			SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TAIL LIGHT FAIRING	1:2
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038549

Supplier: GFI001-VC
GFI
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO038549

PO Date: 12/4/17

Due Date: 1/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

DEC 06 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3602-1P			Angle As Per Dwg D3602 Rev. B	Firmed	1/19/17	30 pcs	0 pcs	30 pcs	\$39.50/pcs	\$1,185.00
2	D3628-1P			Cupped Washer As Per Dwg D3628 Rev. C	Firmed	1/19/18	250 pcs	0 pcs	250 pcs	\$2.72/pcs	\$680.00
3	D3484-041P			Tail Light Fairing As Per Dwg D3484 Rev.F	Firmed	1/19/18	10 pcs	0 pcs	10 pcs	\$356.00/pcs	\$3,560.00
4	D3484-042P			Tail Light Fairing As Per Dwg D3484 Rev. F	Firmed	1/19/18	10 pcs	0 pcs	10 pcs	\$356.00/pcs	\$3,560.00

Grand Total: \$8,985.00

Order Notes

DWG REV B

JAN 24 2018

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/7/17 8:11 AM dart.baker.diane



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038549

Supplier: GFI001-VC
GFI
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO038549

PO Date: 12/4/17

Due Date: 12/15/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: COD

Freight Terms:

Special

Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3602-1P			Angle As Per Dwg D3602 Rev. B	Firmed	12/19/2018 01/19/2018	30 pcs	0 pcs	30 pcs	\$70.00/pcs 39.50	\$2,100.00
2	D3628-1P			Cupped Washer As Per Dwg D3628 Rev. C	Firmed	12/19/2018 01/19/2018	250 pcs	0 pcs	250 pcs	\$2.40/pcs 2.72	\$604.00
3	D3484-041P			Tail Light Fairing As Per Dwg D3484 Rev. F	Firmed	12/19/2018 01/19/2018	10 pcs	0 pcs	10 pcs	\$280.00/pcs 356.00	\$2,800.00
4	D3484-042P			Tail Light Fairing As Per Dwg D3484 Rev. F	Firmed	12/19/2018 01/19/2018	10 pcs	0 pcs	10 pcs	\$280.00/pcs 356.00	\$2,800.00
Grand Total:											\$8,304.00

Order Notes

DWG REV B

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

APPROVED

By Pedro at 4:36 pm, Dec 06, 2017

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/6/17 11:14 AM dart.baker.diane

JAN 24 2018



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Limitée / GFI is a division of Thomas & Betts Limited



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON SHIPPING MEMO NO.	PA
JR - DY	MO - MO	AN - YR		
19	01	18	0613821	1.



VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	VOTRE N° DE COMMANDE YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR SHIP VIA				
DART		GFI-0299	0342722	PO038549				
QUANTITÉ QUANTITY	N° DE PIÈCE PART NO.		DESCRIPTION					
10	D3484042P		TAIL LIGHT FAIRING					
ITEM 4 C OF C REQ'D								
MFG. JOB# <u>0241651-001</u> QTY <u>9 pc</u>								
DUE DATE: <u>19 January 2018</u>								
DAS 6 9-89								
JAN 24 2018								
CWD								

EXPÉDITEUR
SHIPPER

REQU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas&Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 13 OUR JOB NO 0342722-001 SHIPPING MEMO 0613821

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
<u>4</u>	<u>10 PCS</u>	<u>PO038549</u>	<u>D3484042P</u>	<u>F</u>	<u>TAIL LIGHT FAIRING</u>	<u>F</u>

MATERIAL AL 6061-T0 (AMS-QQ-A-250/11) SUPPLIED BY SAMUEL / KAISER ALUMINUM/ AMAG ROLLING MAT. REL. NO. 572537A9 AND 61924/01

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	N/A
2	WELD FOLOWING PARTS TOGETHER PER DART QSI 004(1) D3484-2 (BASE RH),(1) D3484-4 (FACE RH),(1) D3484-6 (CONE RH)	GFI	N/A
3	REF. GFI MANUFACTURING JOB NUMBER 0261651-001 (1 PC) AND 0342722-001 (9 PCS)		
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 19 JANUARY 2018

G.F.I. Q.C. REP.

Songda Cen



LES MÉTAUX SPÉCIALISÉS **SAMUEL**

Programme d'Assurance Qualité Enregistré / Registered Q.A. Program
ISO 9001:2008 + AS9120A

LETTRE DE CONFORMITÉ - LETTER OF COMPLIANCE

Date: November 05, 2012

Company Name: GFI Division of Thomas & Betts limited
Address: 180 avenue Labrosse
City: Pointe-Claire, Qc
Zip Code: H9R 1A1

du client: 81473
Customer's order #:

de commande SSMQ: 238923
SSMQ's Order #:

La présente est pour certifier que le matériel détaillé ci-dessous est conforme aux exigences de votre commande et des normes du grade tel que décrit:

The following is to certify that the material listed below meets your order requirements and grade standards as described:

Notre/Our Item #	# de pièces/ # of pieces	Épaisseur/Grandeur Guage/Size	Alliage/Trempe Alloy/Temper	Spécification / Specification	Lot/Heat
01	1	.050" X 48" X 144"	6061 O	AMS-QQ-A-250/11	572537A9

*Bien à vous,
Yours truly,*

[Signature]



SHIP TO:

SAMUEL BAIE D'URFE(SHIP TO)
21525 CLARK-GRAHAM
BAIE D'URFE, PQ, CA H9X 3T5

SOLD TO:

SAMUEL LAVAL
2225 FRANCIS HUGHES
LAVAL, PQ, CA H7S1N5

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4250688

CUSTOMER PO NUMBER: C64414		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 102219/1		GOVT CONTRACT NUMBER:	
KAISER ORDER NO: 1125800	LINE ITEM: 2	SHIP DATE: 12-JAN-2012	ALLOY: 6061	CLAD: BARE	TEMPER: O	PRODUCT DESCRIPTION: HT Flat Sheet			
WEIGHT SHIPPED: 8641 LB	QUANTITY: 252 PCS EST.	B/L NUMBER: 2035261	GAUGE: 0.0500 IN	DIAMETER/WIDTH: 48.000 IN		LENGTH: 144.000 IN			

MHU 1552374: LOT 572537A9: 112 pieces; D367594
MHU 1552379: LOT 572537A9: 112 pieces; D367595
MHU 1552538: LOT 572537A9: 28 pieces; D367596

Certified Specifications

AMS 4025/RevL
CMMP 025/RevT

ASTM B 209/Rev10

CMMP 019/RevD

Test Code: 1925

Test Results

Lot: 572537A9 Cast 842

Drop 02

Ingot 1

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	O	LT / 2 (Min:Max)	18.9 : 19.2 ✓ (130 : 132)	7.3 : 7.6 ✓ (50 : 52)	26.2 : 28.0 ✓
	T42	LT / 2 (Min:Max)	37.4 : 37.8 (258 : 261)	18.7 : 19.0 (129 : 131)	22.4 : 23.6
	T62	LT / 2 (Min:Max)	52.3 : 52.5 (361 : 362)	45.3 : 45.7 (312 : 315)	13.6 : 14.0

(ASTM E1251)

Chemistry:

Actual

SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
0.72 ✓	0.6 ✓	0.34 ✓	0.08 ✓	1.0 ✓	0.18 ✓	0.15 ✓	0.02 ✓	0.01 ✓	0.00 ✓	0.04 ✓

TOT



KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4250688

6061 MIN MAX	ALLOY LIMITS											OTHER EACH TOT	MAX
	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER		
	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	0.00		
	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	0.05		
	Aluminum Remainder												0.05
													0.15

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11 Rev.A.

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.225 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRE ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

Mike Klocke

MIKE KLOCKE, LABORATORIES SUPERVISOR





LES METAUX SPECIALISES SAMUEL
21525 CLARK-GRAHAM
BAIE D'URFE, QUEBEC, CANADA
H9X 3T5

(514) 457-3399 TÉLÉC (514) 457-9393

No 004793295



PAGE 1 DE/OF 1

TRANSPORTEUR/CARRIER NAME
CASTERO, R-571041-4

CAMION/TRUCK
099

NOM DE LA BRANCHE/SALES BRANCH NAME
SAMUEL & FILS & CIE LTÉE

DATE D'EXP/DATE OF SHIPMENT
11/23/17

VENDU À/SOLD TO:
GFI, DIVISION DE THOMAS & BETTS LTEE
180 LABROSSE

POINTE-CLAIRE
QC
H9R1A1

(514) 630-4877

EXPÉDIÉ À/SHIP TO: FAB: DEST
GFI INC.
180 LABROSSE

POINTE-CLAIRE
QC
H9R1A1

CA

(0201009-00001)

N° COMMANDE
N° ITEM
595196-01

DESCRIPTION ET POIDS/DESCRIPTION AND WEIGHT

#Comm du client: 90267
2 PCS FEUILLES ALUMINIUM 6061-0

Cert/Test: AVAIL
35 LVR

.0500"x48"x72"
QQ-A-250/11
C OF C + MILL TEST REQUIRED.

#Pièce AS05148X72PM

Description	PCS	Pd ca	Qté	#PLT	#Étiq	VendeurOrg
#Étiq mln	# levée				Etiq.orig #Coul	
	2	48.000	35	393614	4379008	AMG AT
					15.88 KG	
138577					D182086	61924/01

Total: 2 48.000 35 16 KG

Poids total: 35 LVR
Poids total: 16 KG
#Total paquets: 1

Commentaires connaissance:

CERTIFICATE OF COMPLIANCE MEETS
THE MATERIAL DETAILED ABOVE MEETS YOUR ORDER
REQUIREMENTS AND GRADE STANDARDS AS DESCRIBED
PLEASE REFER TO MILL TEST REPORT ATTACHED.
AUTHORIZED BY:

Heures récept:

7H30 AM @ 3H30 PM

e.Rainone Date 11/23/17

Anne Rainone
Administration



CHARGES: PRÉPAYÉ/PREPAID
PRÉPAYÉ PAR
EXPÉDITEUR/DISPATCHER

INST. VOITURIER/DRIVER INSTRUCTIONS
VOITURIER/DRIVER

VALUED (6200lb max moins d'avis contrôle)
VALUATION (Max 5200lb unless otherwise stated)
VALOR DECLARÉ DE L'EXPÉDIENT
DECLARED VALUE OF SHIPMENT
REÇU PAR/RECEIVED BY

DATE: 05/09/2017
PO #: C 74457

FROM: SIGMA AEROSPACE METALS
SO #: 135267

TO: SAMUEL
PCS: 10



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 89021976 01 / 1

Rev.: 0

Seite / page: 2 von / of 2

Datum / date: 2016 08 08

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	30,0	14,0	16		
				spec.max.	-	-	-		
61924/01	T42	LT	7	from	35,4	17,4	21		
61924/01	T42	LT		to	35,8	17,8	22		
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	42,1	35,0	10		
				spec.max.	-	-	-		
61924/01	T62	LT	7	from	45,4	37,3	13		
61924/01	T62	LT		to	45,5	38,3	15		

Sonstige Prüfungen / other tests

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX /

As standard, dimensional tolerances are to ANSI XXX

Zustand T42 + T62: Laborgeglüht / Temper T42 + T62: Laboratory temper

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkstoffverständiger / factory specialist

Verena Huber

E-Mail / e-mail

verena.huber@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling
Werkstoffverständiger
ROL-Nr. 068

Huber





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038549

Supplier: GFI001-VC
GFI
180 Avenue Labrosse
Pointe Claire
QC
H9R 1A1 Canada
Phone: 514 630 4877
Fax: 514 630 4849

PO No: PO038549
PO Date: 12/4/17
Due Date: 12/15/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: COD
Freight Terms:
**Special
Comments:**

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3602-1P			Angle As Per Dwg D3602 Rev. B	Firmed	12/19/17 01/19/2018	30 pcs	0 pcs	30 pcs	\$70.00/pcs 39.50	\$2,100.00
2	D3628-1P			Cupped Washer As Per Dwg D3628 Rev. C	Firmed	12/19/17 01/19/2018	250 pcs	0 pcs	250 pcs	\$2.40/pcs 2.72	\$604.00
3	D3484-041P			Tail Light Fairing As Per Dwg D3484 Rev.F	Firmed	12/19/17 01/19/2018	10 pcs	0 pcs	10 pcs	\$280.00/pcs 356.00	\$2,800.00
4	D3484-042P			Tail Light Fairing As Per Dwg D3484 Rev. F	Firmed	12/19/17 01/19/2018	10 pcs	0 pcs	10 pcs	\$280.00/pcs 356.00	\$2,800.00
Grand Total:											\$8,304.00

Order Notes

DWG REV B

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

APPROVED

By Pedro at 4:36 pm, Dec 06, 2017